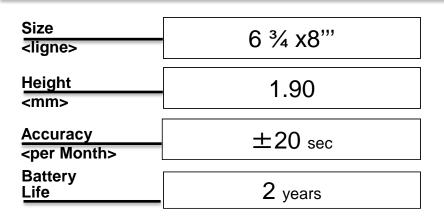
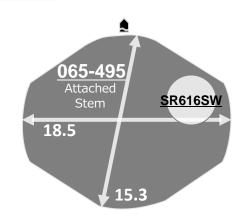
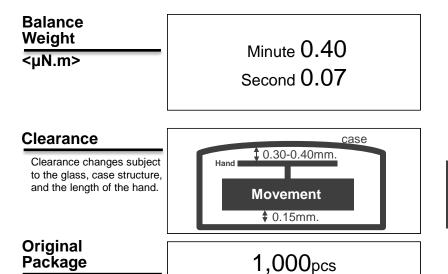
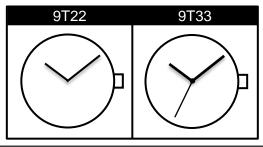
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Battery consumption could be minimum by pulling out the stem





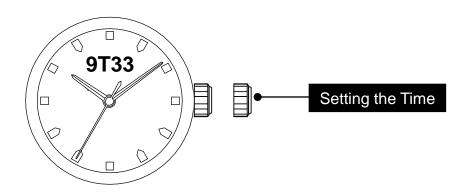
<Battery Detector Function>
As warning second hand steps every 2 seconds
When battery becomes nearly empty.
(except for Cal. 9T22/15&9U15)

— Time measurement

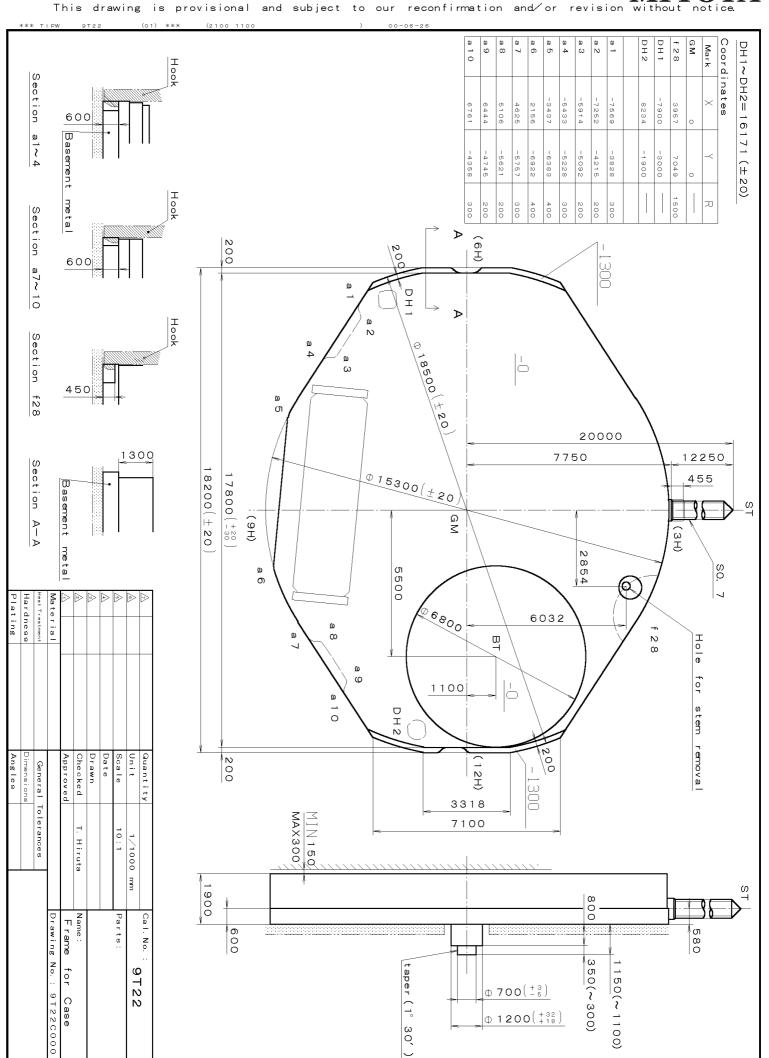
Accuracy

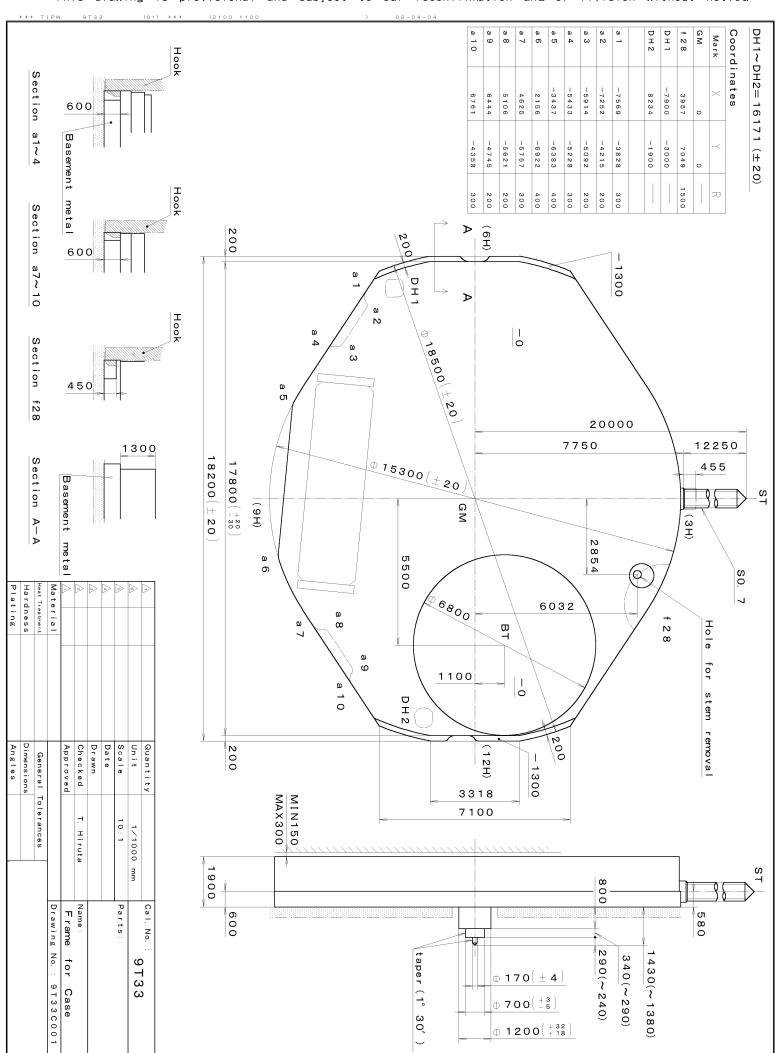
The unit (gate) time of measurement must be set at "10 sec." and the measurement must be performed in the form of complete watch.



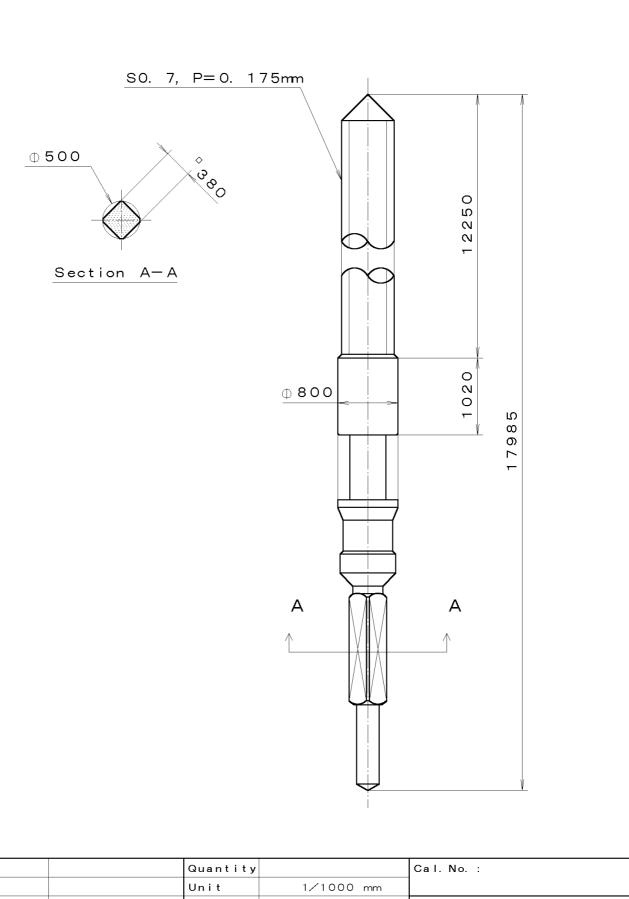


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Plating



(01)	<u>^</u>			Quantity		Cal. No. :
)	<u></u>			Unit	1/1000 mm	
	<u></u>			Scale	20:1	Parts:
065-495	<u>4</u>		Date		065-495	
				Drawn		065-495
0 6	<u>/2</u>			Checked	T. Hiruta	Name :
	<u>_1</u>			Approved		SETTING STEM
МЧ	Material SuS420F-DG				Drawing No. : 49508000	
\perp	Heat Treatmo	Heat Treatment 焼入焼戻		General Tolerances		
*	Hardnes	ss	H V 5 5 0	Dimensions		

Angles