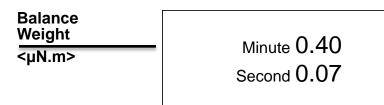
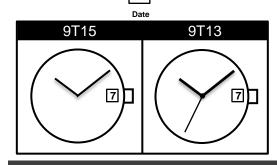


Ф18.5 SR616SW

Battery consumption could be minimum by pulling out the stem

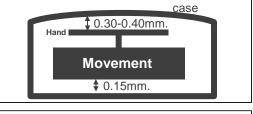




7

Clearance

Clearance changes subject to the glass, case structure, and the length of the hand.



1,000pcs

<Battery Detector Function>
As warning second hand steps every 2 seconds
When battery becomes nearly empty.
(except for Cal. 9T22/15&9U15)

____ Time measurement

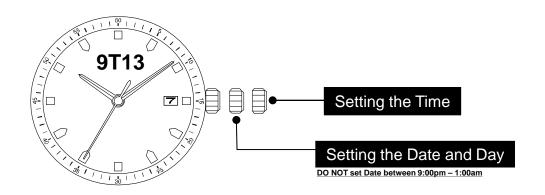
Accuracy

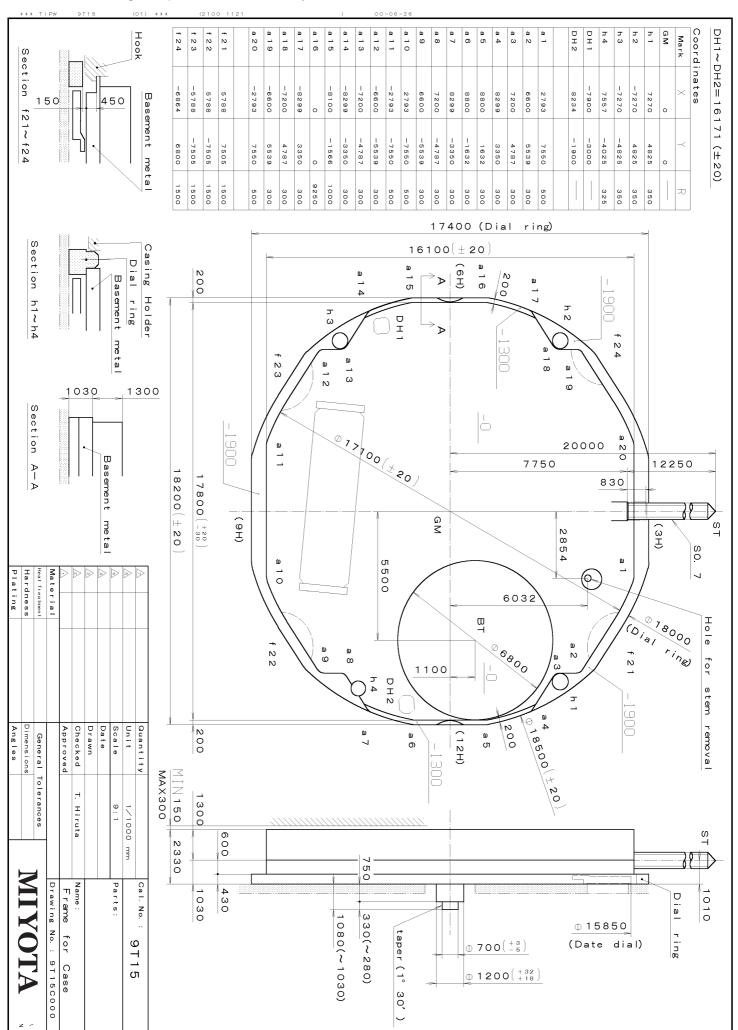
Original

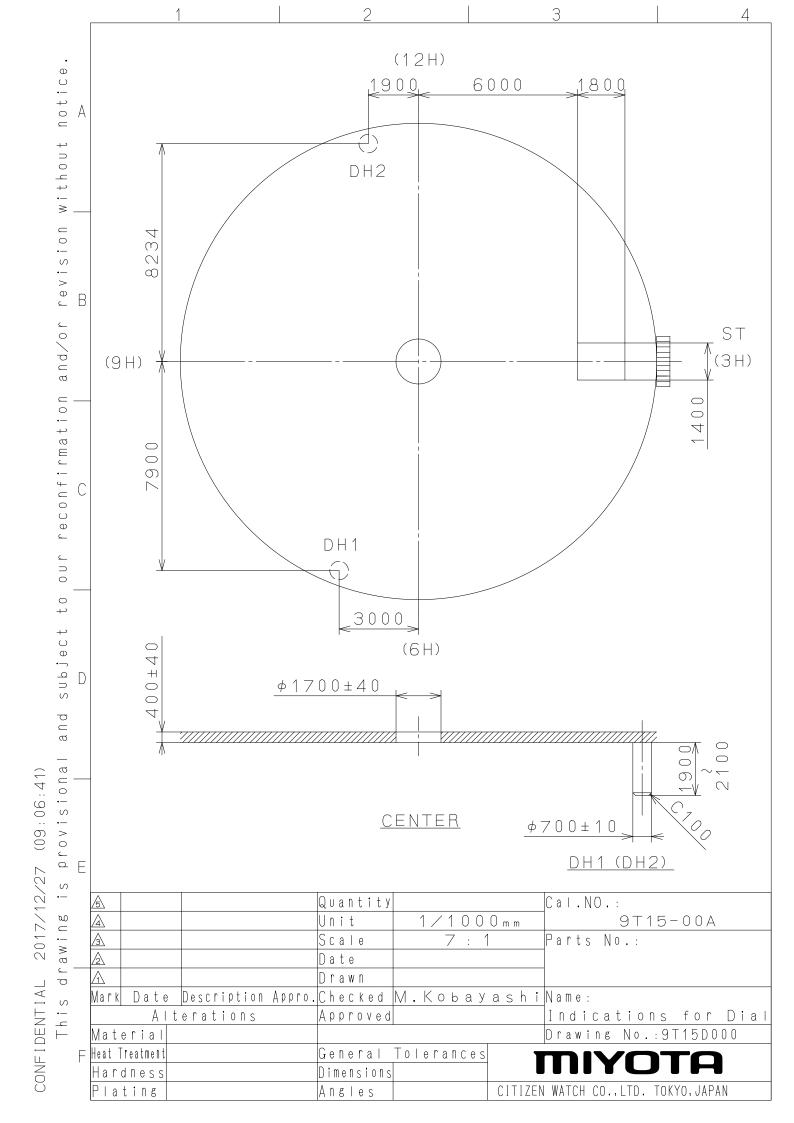
Package

The unit (gate) time of measurement must be set at "10 sec." and the measurement must be performed in the form of complete watch.

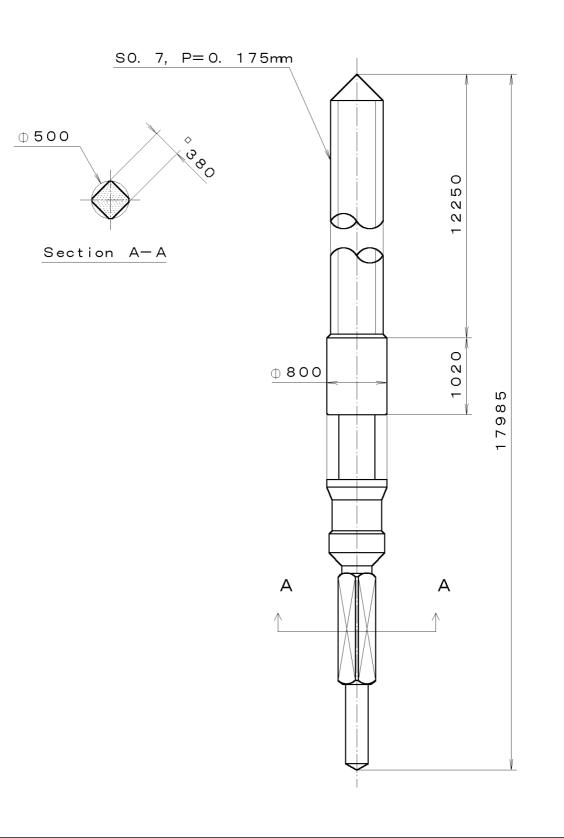








Plating



(01)	<u></u>			Quantity			Cal. No. :	
$\overline{}$	<u></u>			Unit	1/1000	mm		
	<u></u>			Scale	20:1		Parts:	
495	<u>_4</u>			Date			065 405	
065-	<u>_3</u>			Drawn		065-495		
0 6	2			Checked	T. Hiruta		Name :	
	<u>_1</u>			Approved			SETTING STEM	
ĕ	Material		SuS420F-DG				Drawing No. : 49508000	
	Heat Treatment			General	General Tolerances		3 5 7 7 7 O FT A	
*	Hardness		H V 5 5 0	Dimensions			MIYOTA	

Dimensions H V 5 5 0 Angles

MIYOTA